

Fugitive Hydrogen Emissions in a Future Hydrogen Economy

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SYSTEMS AND ENGINEERING TECHNOLOGY



Agenda

- ▶ Purpose of study
- ▶ Individual sector hydrogen emissions
 - ▶ Electrolysis
 - ▶ Gas networks
- ▶ Overall system-level hydrogen emissions
- ▶ Implications of emissions

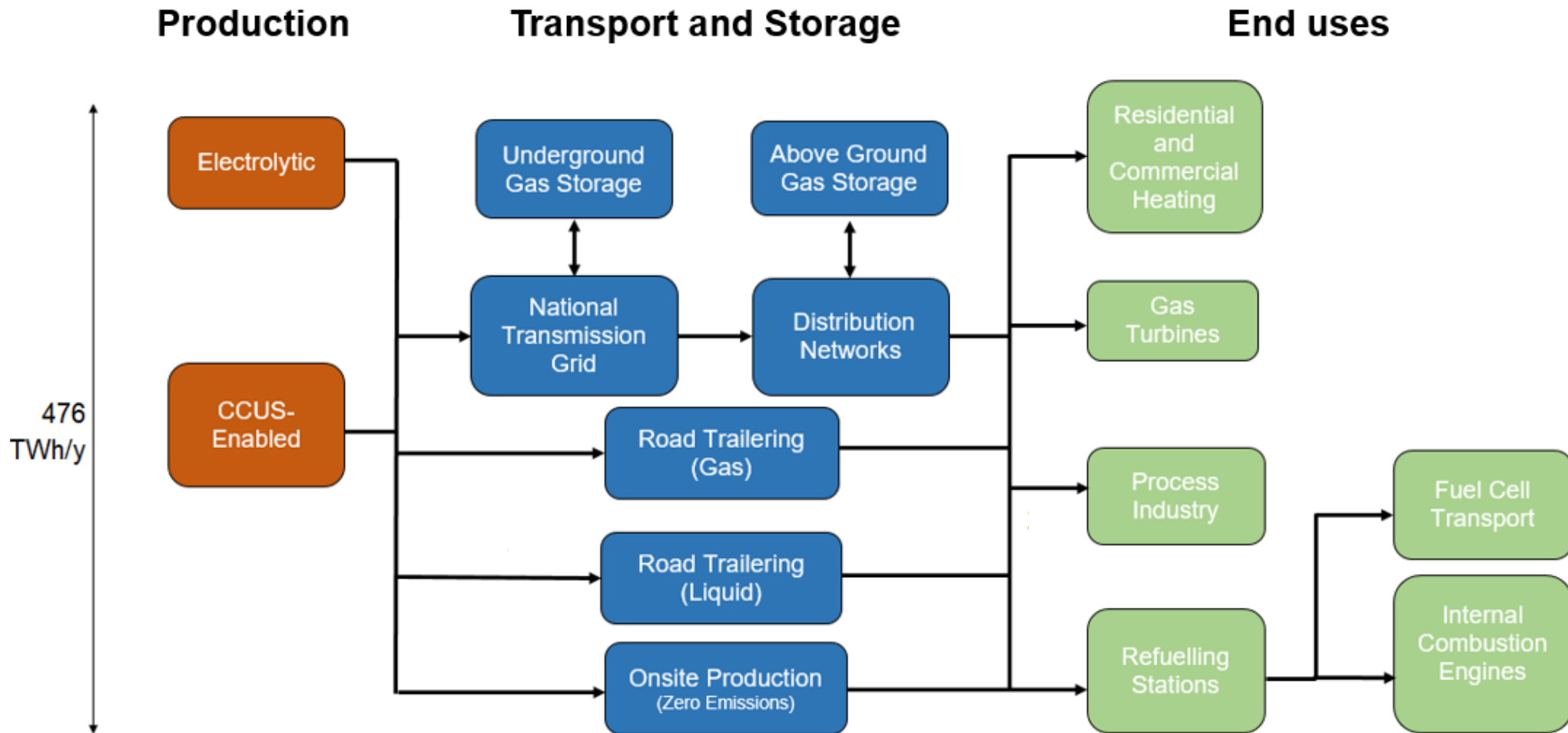
Purpose of Study

- ▶ To predict credible worst case emissions of hydrogen into the atmosphere in a 2050 hydrogen economy

- ▶ We have included:
 - ▶ Unintended leaks from joints, pipework and storage
 - ▶ Deliberate purging or venting either as part of a process (e.g. control valves in pipework) or for safety reasons

- ▶ We have not included:
 - ▶ Upstream carbon emissions
 - ▶ Hydrogen vectors such as ammonia or Liquid Organic Hydrogen Carriers that could emit hydrogen during their production or conversion processes

Central Scenario – National Grid’s *System Transformation*

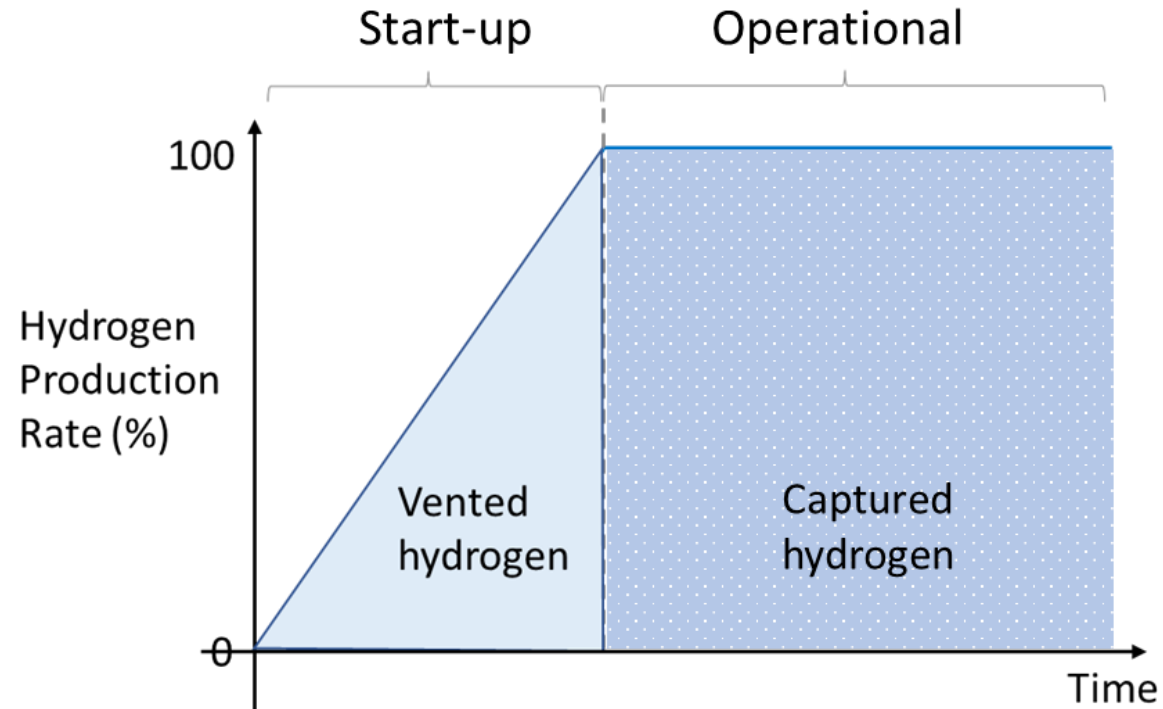


Electrolytic Hydrogen Production

- ▶ Leakage through casing and pipework
- ▶ Venting during start-up and shutdown
- ▶ Contamination of the vented oxygen (hydrogen crossover)
- ▶ Purging or bleeding processes during operation to remove impurities

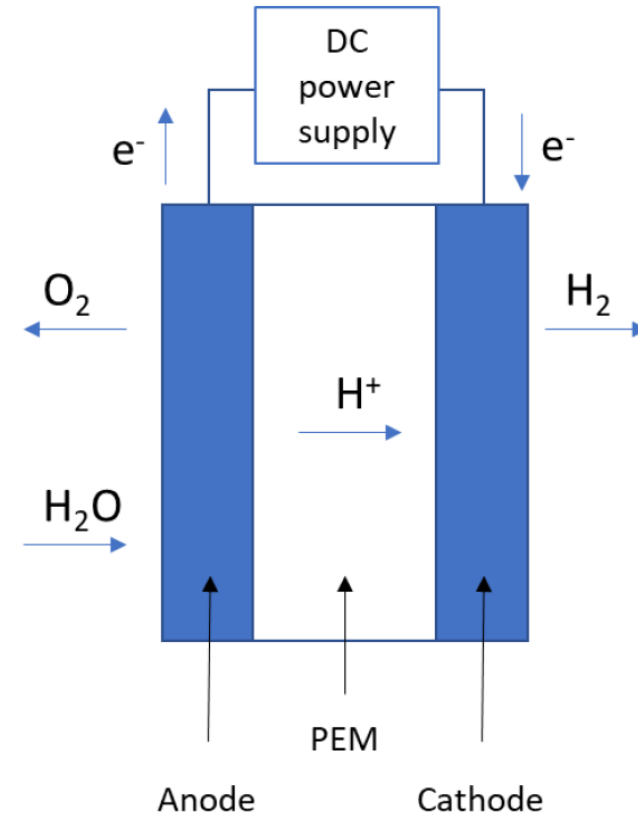
Venting at Start-up and Shutdown

- ▶ Electrolysers are vented at start-up and shutdown to remove moisture and explosive gas mixtures
- ▶ Venting lasts for 5-10 minutes
- ▶ These assumed to occur 50 – 300 times per year
- ▶ This suggests 0.05 – 0.6% of the total produced is vented



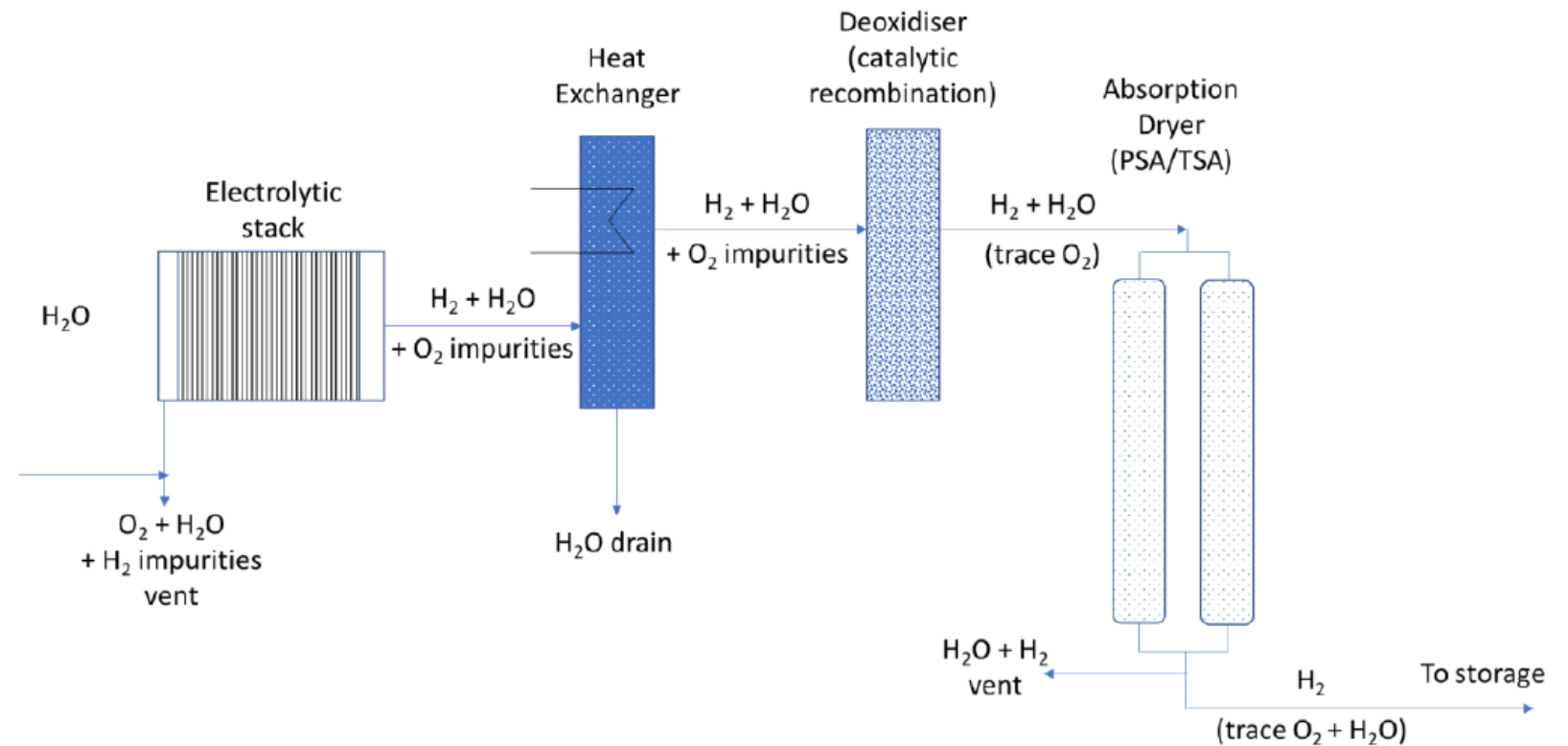
Hydrogen Cross-over

- ▶ During operation, hydrogen is produced at the cathode
- ▶ Some of the hydrogen gas produced crosses the membrane to the anode
- ▶ For safety, the concentration of hydrogen must be $<1\%$ at the anode
- ▶ Hydrogen cross-over is almost constant regardless of hydrogen production rate.
- ▶ Hydrogen emission depends on minimum production capacity and proportion recombined at anode
- ▶ Upper bound hydrogen release $\sim 0.15\%$



Hydrogen Purging

- ▶ Hydrogen from electrolyser is purified to remove moisture and oxygen
- ▶ Absorption units are purged with hydrogen to release pollutants
- ▶ Hydrogen purging can be as high as 3 - 10%
- ▶ Hydrogen released could be recombined to produce water



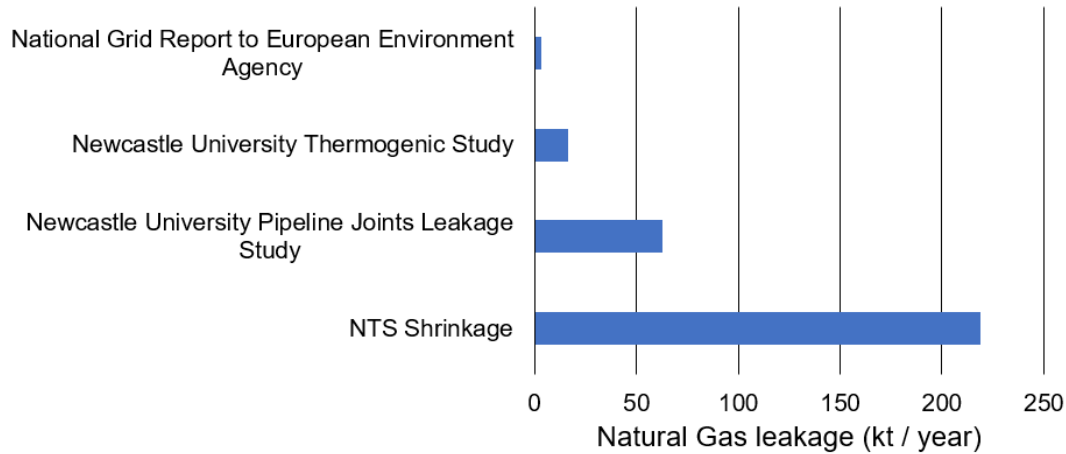
Summary of Electrolytic Emissions

- ▶ Baseline emissions are:
3.3% (50% confidence)
9.2% (99% confidence)
- ▶ With catalytic recombination these could be reduced to:
0.24% (50% confidence)
0.52% (99% confidence)

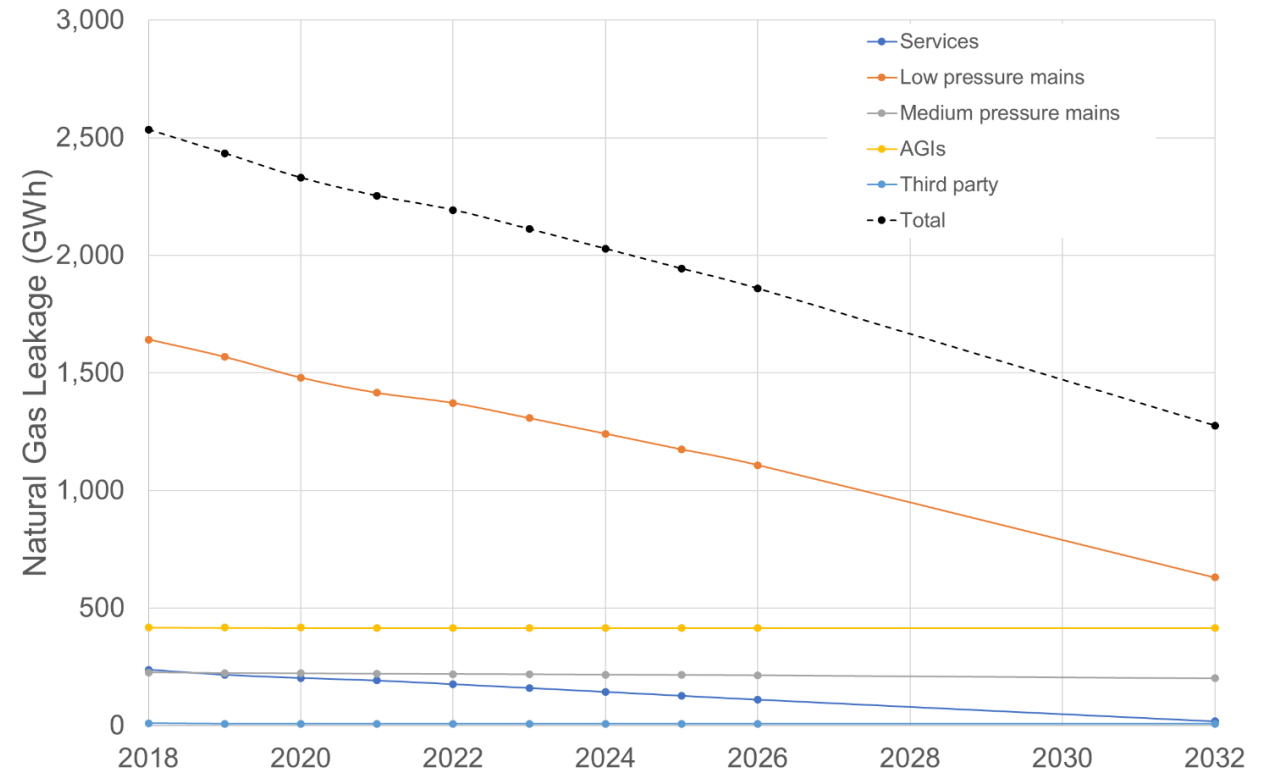
Emission Category	Hydrogen Release to Atmosphere as a Proportion of Hydrogen Produced	Factors that affect emissions predictions with ranges for model
Leakage through Casing and Pipework	n/a	n/a
Venting during start-up & shutdown	0.05 - 0.6 %	Duration of start-up/shutdown sequence [5 – 10 mins] Number of start-ups/ shutdowns [50 - 300 per year]
Venting of oxygen (hydrogen crossover)	0.05 - 0.15 %	Minimum production capacity: [10 – 30 %] Amount of hydrogen recombined to produce water [0 – 100 %]
Purging processes to remove impurities	0 – 10 %	Vented hydrogen during operation [3 – 10 %] Amount of hydrogen recombined to produce water [0 – 100 %]

Gas Network Hydrogen Emissions – Natural Gas

NTS



Gas Distribution Networks



Leakage Comparison – Laminar and Turbulent Flow

Laminar flow:

$$\frac{\dot{V}_{(hydrogen)}}{\dot{V}_{(natural\ gas)}} = \frac{\mu_{(natural\ gas)}}{\mu_{(hydrogen)}} = 1.2$$

$$\frac{\dot{m}_{(hydrogen)}}{\dot{m}_{(natural\ gas)}} = \frac{\rho_{(hydrogen)}}{\rho_{(natural\ gas)}} \frac{\mu_{(natural\ gas)}}{\mu_{(hydrogen)}} = 0.15$$

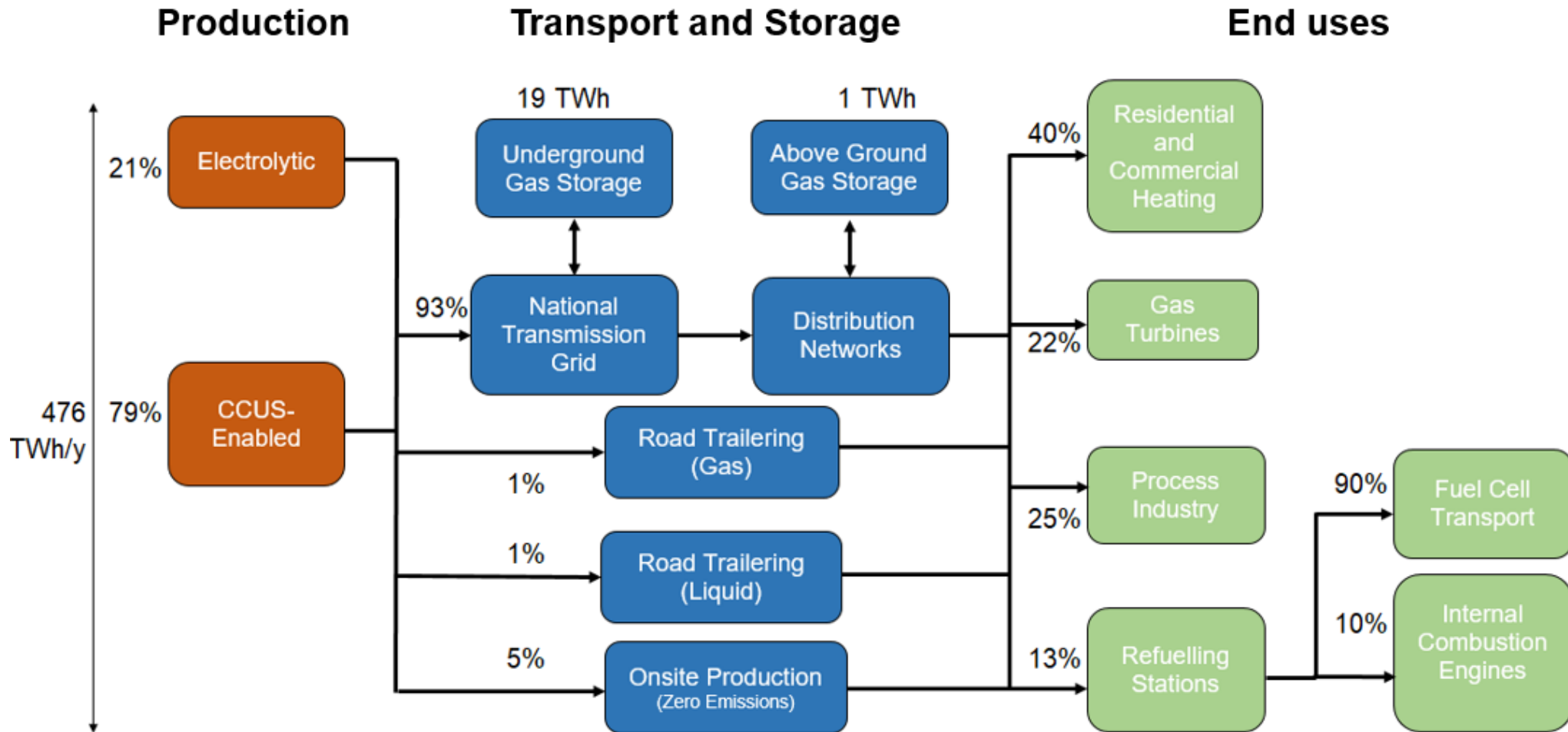
The conversion from natural gas leakage rates (either volume or mass flow rate) is almost a factor of three different for the two regimes

Turbulent flow:

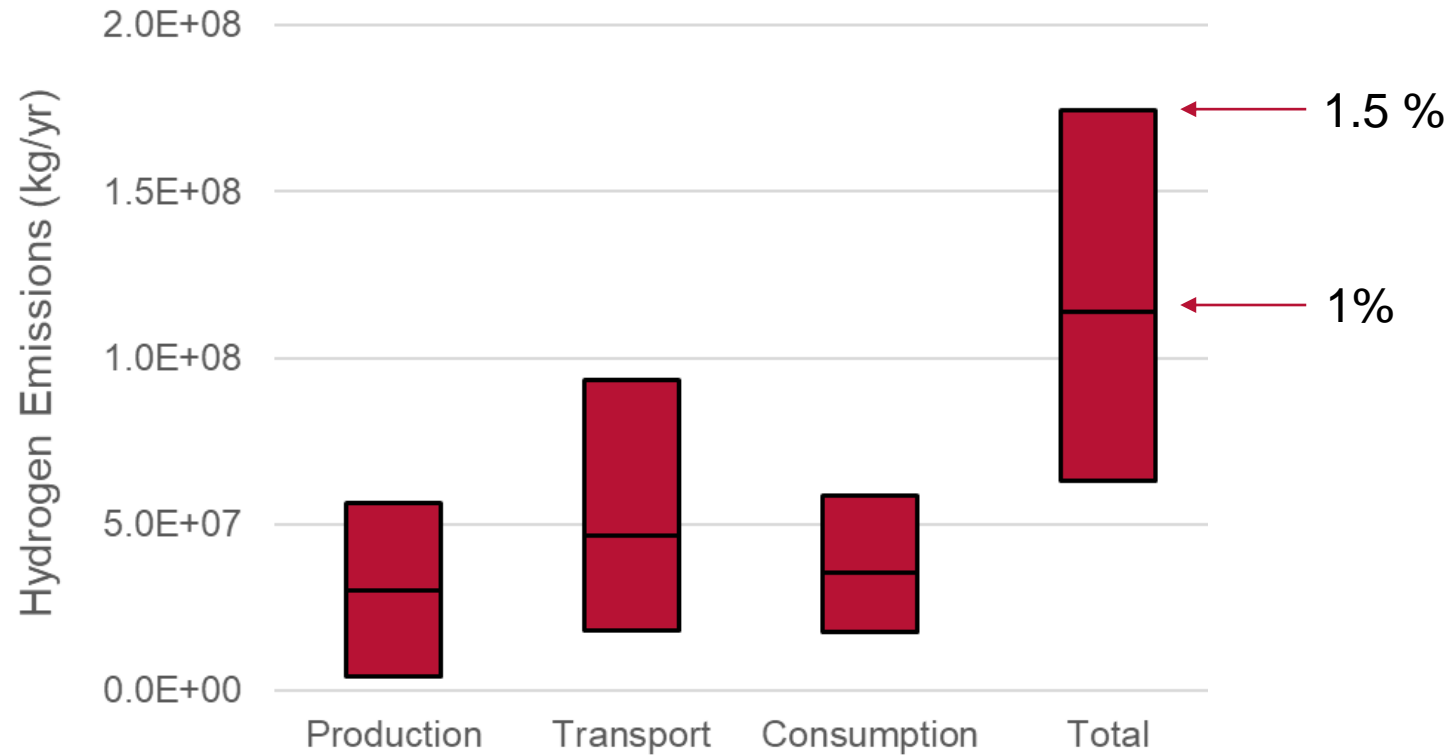
$$\frac{\dot{V}_{(hydrogen)}}{\dot{V}_{(natural\ gas)}} = \sqrt{\frac{\rho_{(natural\ gas)}}{\rho_{(hydrogen)}}} = 2.8$$

$$\frac{\dot{m}_{(hydrogen)}}{\dot{m}_{(natural\ gas)}} = \sqrt{\frac{\rho_{(hydrogen)}}{\rho_{(natural\ gas)}}} = 0.35$$

Central Scenario – National Grid’s *System Transformation*

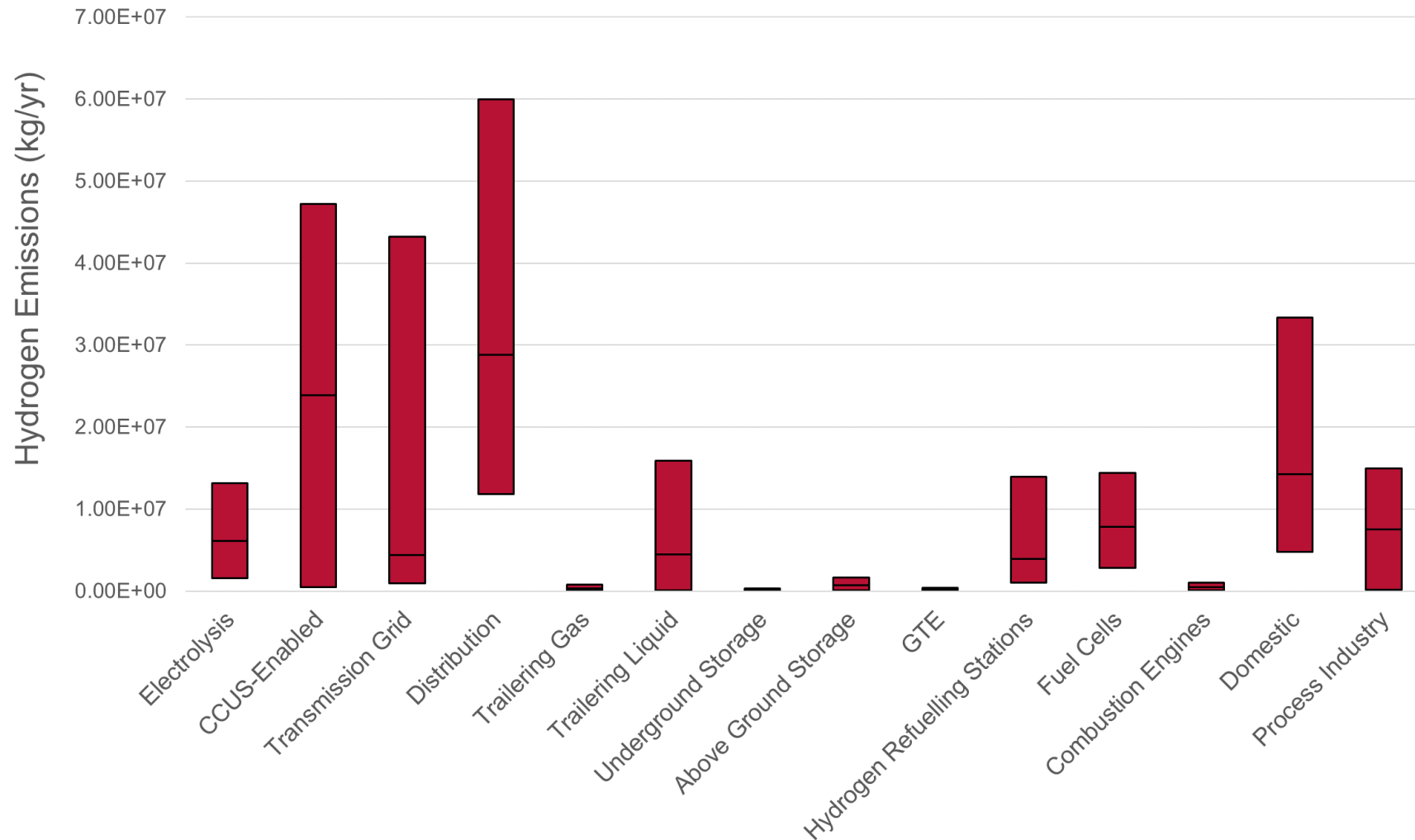


Overall Hydrogen Emissions



The bars represent the 1st, 50th and 99th percentiles (confidence levels)

Central Scenario – Impact of Individual Sectors



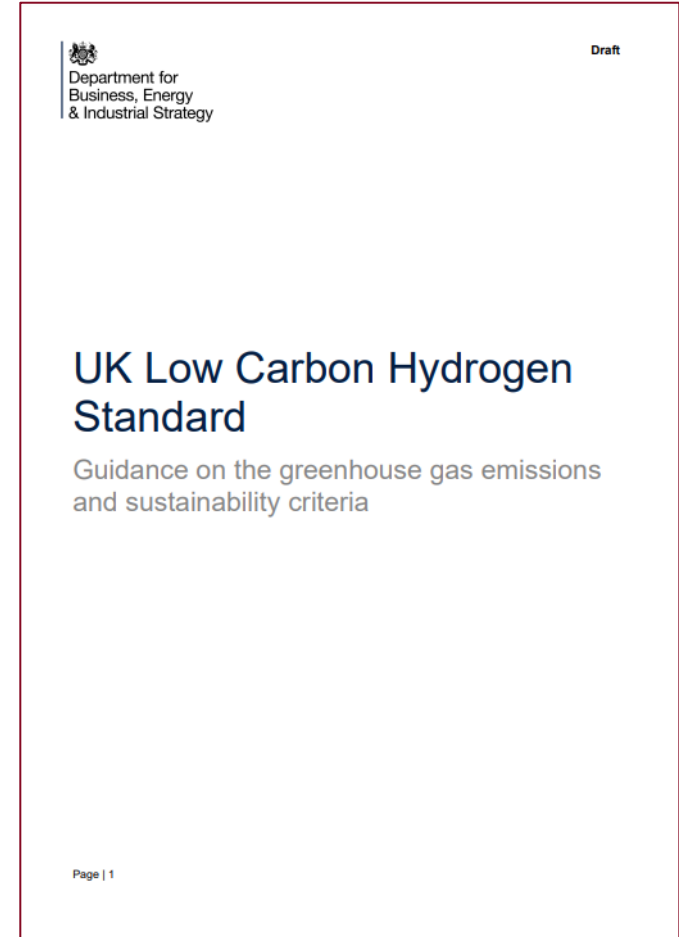
Implications of Study – BEIS Low Carbon Hydrogen Standard

For hydrogen production to be low carbon it must be < 20g CO₂e / MJ (LHV)

At the moment, Fugitive Hydrogen Emissions are not directly included in the Standard. Hydrogen producers must:

- ▶ Produce a plan demonstrating how fugitive hydrogen emissions at the production plant shall be minimised.
- ▶ Provide estimates of expected rates of remaining fugitive hydrogen emissions by the plant.
- ▶ Prepare a monitoring methodology for fugitive hydrogen.

Fugitive Hydrogen Emission (%)	Mass CO ₂ e (g) /MJ hydrogen produced
0.24	0.22
3.3	3.0
9.2	8.4



Implications of Study – Comparison to 6th Carbon Budget

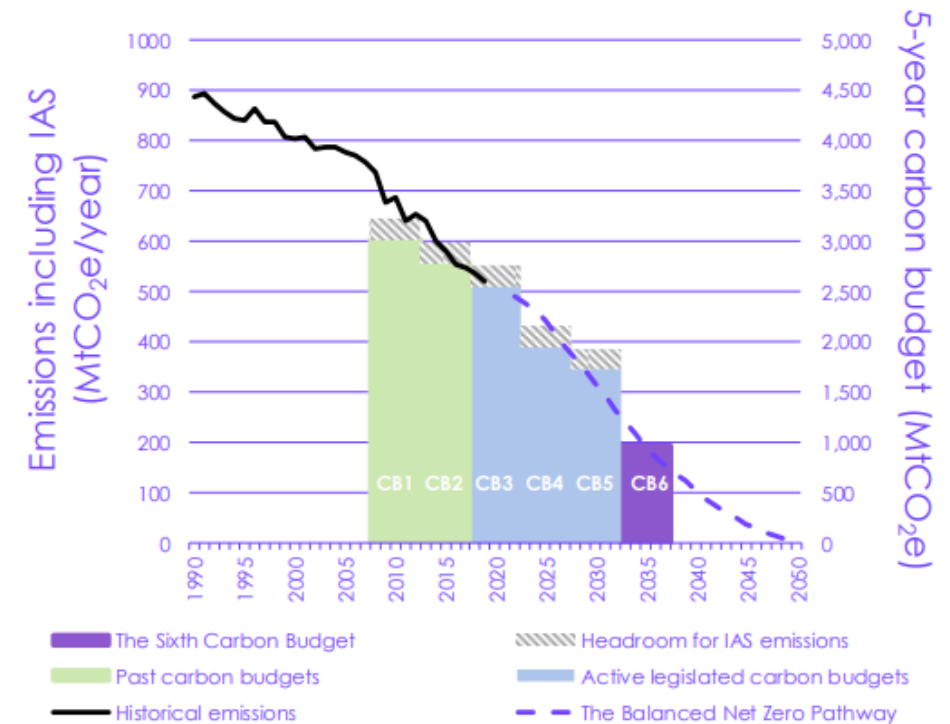
In comparison to fossil fuels:

- ▶ Electricity production from natural gas:
380 tonnes CO₂/GWh electricity (**106 g CO₂ per MJ***)
- ▶ Electricity from coal:
997 tonnes CO₂/GWh (**277 g CO₂ per MJ***)

In comparison to the 6th Carbon Budget:

- ▶ 1% of 476 TWh hydrogen energy system is equivalent to 120 kt of hydrogen per year
- ▶ Based on a GWP of 11 this is **1.3 Mt CO₂e**

Figure 1 The recommended Sixth Carbon Budget



Source: BEIS (2020) Provisional UK greenhouse gas emissions national statistics 2019; CCC analysis
Notes: Emissions shown include emissions from international aviation and shipping (IAS) and on an AR5 basis, including peatlands. Adjustments for IAS emissions to carbon budgets 1-3 based on historical IAS emissions data; adjustments to carbon budgets 4-5 based on IAS emissions under the Balanced Net Zero Pathway.

*Dukes Energy Digest Version 5.14, 2021

Conclusions

- ▶ Hydrogen emissions from electrolysis are currently significant but there are easy ways that these can be reduced which will become more viable as projects become larger.
- ▶ The single largest hydrogen emission is likely to be from the repurposed gas networks.
 - ▶ Undertake monitoring studies to improve the prediction of natural gas leakage from the NTS.
 - ▶ Undertake experimental studies to better understand the leakage flow regime (laminar or turbulent) within both the NTS and distribution networks.
- ▶ Emissions from compressed and liquid hydrogen are very significant as a proportion of the amount stored but their contribution to the overall system emission is very small.
- ▶ There are gaps in the evidence base...it has not so far been possible to predict hydrogen emissions from:
 - ▶ CCUS-enabled hydrogen production
 - ▶ Process industries and Manufacturing

Further Reading..

The full report has now been published on the BEIS Website:

<https://www.gov.uk/government/publications/fugitive-hydrogen-emissions-in-a-future-hydrogen-economy>

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